## Quotation no. Project Plant no.

Date 04.03.2021

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Unit no.: 10 Geniox 10 Weight: 667 kg Unit width: 1082 mm



Air/fan data	Supply air	Extract air	Units
Airflow (1.205 kg/m <sup>3</sup> )	2500	2500	m³/h
Face velocity (unit)	1.62	1.62	m/s
External pressure	300	300	Pa
Fan speed	2423	2203	RPM
Motor; Voltage; Rated current	1.30; 1x230; 5.65	1.30; 1x230; 5.65	kW/V/A
Sound break out	52 dB(A)		
Power supply	L1 + L2 + L3 + N + PE (3)	400V) 50 Hz	
Consumed current	5.7 A		
Filter Supply / Extract	F7 - ePM1 60% / M5 - ePI	V10 60%	
Cooling coil, evaporation	24.9 kW ; 35.0/18.0°C		
Medium	n 6°C ; 28 mm / 35 mm Pipe	e connections	
Energy	Dimensioning	Average	Fans [kWh/year 8760 hours]
Heat Recovery (Wet / Dry)	74.6 % / 75 %	74.6 % / 75 %	
SFPv, clean filters including speed control	1.74 kW/(m³/s)	1.74 kW/(m³/s)	10568 kWh
SFPe with dimensional filter press. incl. speed contr.	1.88 kW/(m³/s)	1.88 kW/(m³/s)	11437 kWh
	2018		
Ecodesign approved	Yes		





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	Quotation no. Project Plant no.	Genic	ox 10 2500 m³h conc	densation w	heel DX Coo	oiling Coil			Unit no. 10 Date 04.03.2021 Page 2/21
		-							
Winter	Temperature after [°C]	Ϋ́	.0 -3.0		.3.0	-3.0		22.0	22.0
	Humidity after [%]	10	100	· ·	100	100		40	40
	Pressure drop [pa]	0	2		17	111		76	300
	Pressure after function [ps	-	Γ		2	-487		-376	-300
				Efficiency 63.7%	(Total Pressure)		- 3M5 -	ePM10 60% Filter	
Summer	Temperature after [°C]	22	.0 22.0	2	22.0	22.0		22.0	22.0
	Humidity after [%]							40	40
	Exhaust 75 Air dB(A) Outdoor 57 Air dB(A)						VVV (js)		54 Extract dB(A) Air 73 Supply dB(A) Air
Winter	Temperature after [°C]	-20	0.0 -20.0	-20.0	-20.0	13.4	13.4	13.4	13.4

inter			0.00		0.00	1.01	1.01	1.01	F C F	
	lemperature alter [-0]	n.uz-	0.02-	0.02-	0.02-	-3.4	13.4	1-3:4	13.4	
	Humidity after [%]	06	06	06	06	49	49	49	49	
	Pressure drop [pa]	0	7	109	N	111	17	87	300	
	Pressure after function [pa]	Ŷ	-2	-111	-113	-224	419	300		
				F7 - ePM1 60% Filter		74.6/75% Wet/dry	Efficiency 63.4% (Total Pressure)			
Summer	Temperature after [°C]	27.0	27.0	27.0	27.0	32.0	32.0	18.0	18.0	
	Humidity after [%]	60	60	60	60	45	45	86	86	



24.92 kW

Systemair A/S - Air handling unit design SystemairCAD 2.0 Geniox-1/C2021-03.14.F2 | 04.03.2021

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### **Commissioning Data**

	Supply	Extract	Unit
Pressure drop clean filters	59	38	Pa
Fans absorbed power clean filters	-	-	kW

### Alternative working points

	Dim./Max				Average
Airflow, Supply, m³/h	2500				2500
Airflow, Extract, m <sup>3</sup> /h	2500				2500
External pressure drop, Supply	300				
External pressure, Extract	300				
SFPv, kW/(m³/s)	1.74				1.74
SFPe, kW/(m³/s)	1.88				1.88
Efficiency, Heat exchanger (wet), %	74.6				74.6
Efficiency, Heat exchanger (dry), %	75				75
Cooling coil, Capacity, kW	24.9				24.9
Sound data dB(A)					
Supply air	73				
Outdoor air	57				
Exhaust air	75				
Extract air	54				
Sound break out	52				
Operation hours	8760				
Operational hours yearly	8760				

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Ecodesign			
	2018	Value	Limit
Unit type (Non-residential - Bidirectional)	Approved		
Fan with multispeed or Var.Speed Drive	Approved		
Heat recovery	Approved		
Thermal efficiency of Heat Recov. System	Approved	75	73
Pressure gauge	Approved		
SFP internal in W/(m³/s)	Approved	581	1044
Total check	Approved		

				Supply	Extract	
Manufacturer		Systemair				
Model		Geniox 10				
Typology		NRVU;BVU				
Drive Type				EC Bluefin	EC Bluefin	VSD Ok
Type of Heat Recovery Syste	em (HRS)	Rotary heat	exchanger			
Thermal efficiency of HRS (di	ry condition)	75				%
Non Residential unit - flow rate	te			0.69	0.69	m³/s
Effective electric power input	incl. clean filters and variable dr	ive		0.58	0.52	kW
SFP internal in W/(m3/s) 2018	3	581		318	263	W/(m³/s)
Face velocity				1.62	1.62	m/s
Nominal external pressure				300.00	300.00	Pa
Internal pressure drop of vent	tilation components			169.52	149.21	Ра
Overall static pressure drop v	vith clean filter			469.52	449.21	Ра
Overall static efficiency of fan	s with clean filter			53.25	56.76	%
Maximum external leakage rate @ ± 400 Pa Leakage class L1 according to EN 1886. Leakage rate is less than 1%						than 1%.
Maximum internal leakage rat	te (EATR, ?p = 250 Pa)			Le	akage rate is less	s than 3%.
Energy class for filters				В	D	
Visual filter warning description	on				Contr	rol display
Internet address with informa	tion about disassembly				techdoc.sys	stemair.dk
Sound power level	Supply air	Outdoor air	Exhaust air	Extract air	Soun	d break out
Total	73 dB(A)	57 dB(A)	75 dB(A)	54 dB(A	4)	52 dB(A)

Ecodesign is calculated for a reference configuration with ePM1 60% (F7) filter in supply and ePM10 60% (M5) filter in extract.

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Right end

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Doors and panels dimensions



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#### **Technical specification**

#### Unit

Frequency band [Hz] Sound power level	63 [dB]	125 [dB]	250 [dB]	500 [dB]	1K [dB]	2K [dB]	4K [dB]	8K [dB]	Total [dB(A)]
Supply air	65	66	70	68	69	67	62	57	73
Outdoor air	60	58	62	56	50	44	37	30	57
Exhaust air	65	66	67	68	70	69	65	62	75
Extract air	60	57	57	54	48	41	35	29	54
Sound break out	59	59	50	46	48	46	39	25	52

#### Casing

Panels	Steel sheets coated with aluzinc AZ185		
Frame profiles	Steel profiles coated with zinc z275 and p	pre painted	
Mullion profiles	Steel profiles coated with aluzinc AZ185		
Corners	ABS		
Insulation	60 mm mineral wool / Density 60 kg/m3		
Corrosion protection	Class C4 according to EN ISO 12944-2:2	2000	
Operating pressure	0 - 2000 Pa (Geniox10 - Geniox31)		
Operating temperatures	-40/+40 °C (Standard)		
	-40/+60 °C (Special design)		
Classifications	EN 1886, 2. edition 2008		
Mechanical Strength	Class D1(M)		
Casing air leakage	-400 Pa: Class L1(M)		
	+700 Pa: Class L1(M)		
Filter by-pass leakage	-400 Pa: Class G1-F9		
	+400 Pa: Class G1-F9		
Thermal transmittance	Class T2(M)		
Thermal bridging factor	Class TB2(M)		
Acoustic insulation of casing	Octave band Hz	Insulation dB	
	63		10
	125		17
	250		24
	500		27
	1000		28
	2000		28
	4000		32
	8000		40

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Control system

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Language in controller menu	Deutsch	
NaviPad navigation tablet delivered	Yes	
External communication	MODBUS RTU, RS485	
Temperature control	Cascaded extract air temperature control	
Fan control	Air flow control m <sup>3</sup> /h	
Damper motor supply air	Motor spring return	
Damper motor extract air	Motor spring return	
Free cooling	Yes	
Coil configuration	Cooling	
DX cooling control signals	Cooling capacity of DX by 0-10 V signal	
Fire guards	Preconfigured for external fire block and run indication signal	
Lamps and switch for lamps	Yes	
For selection of sensors - study flow chart in	control system printout	

Mains power supply for control system		
Supply cable	L1 + L2 + L3 + N + PE	
Voltage	3x400	VAC
Hz	50	Hz
Fuse for supply air fan (in main cabinet)	10	А
Fuse for extract air fan (in main cabint)	10	А
Rated fuse PSCC max (in main cabinet)	10	kA
Max. consumed current	5.7	А
Max. consumed current in neutral wire	14.3	А
Minimum fuses for unit (L1-L2-L3)	10	А
Minimum fuses for unit (L1-L2-L3-N)	16	А
The installer must ensure that protection of the mains power supply	relating to frequency converters is accordin	a to local

The installer must ensure that protection of the mains power supply relating to frequency converters is according to local statutory requirements. By one or more 400 VAC motors, Residual Current Circuit Breaker type B must be installed.

The electrical installation (wiring, mounting of components, connection plugs, etc.) for the unit is done as an machine installation according to 60204-1

## The supply unit consist of

Damper

Pressure drop	2	Pa
Damper blades	Standard	
Number of dampers	1	pcs

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## Quotation no. Project Plant no.

## Geniox 10 2500 m<sup>3</sup>h condensation wheel DX Cooiling<sup>i</sup>Coil<sup>10</sup>

Date 04.03.2021 Page 10/21

Filter			
	Dimensioning pressure drop	109	Pa
	Initial pressure drop/Final pressure drop	59/159	Pa
	Velocity, face area	2.24	m/s
	Velocity, filter area	1.62	m/s
Level a	Filter class	F7 - ePM1 60%	
	Filter size	1x[792x392x25]	
	Filter length	520	mm
	Filter description	Camfil Hi-Flo II XLT	
	Inspection window	1	pcs
	LED light with external switch	1	pcs
	Magnehelic manometer	1	pcs
	The manometer is supplied wired from factory.		
Empty section			
	Brossure dran		De

	7
-	

Pressure drop	2	Pa
Length	200	mm

#### Rotary heat exchanger



	Supply	Extract	
Air flow	2500	2500	m³/h
Pressure drop	111	111	Pa
Air temperature before/after	-12.0/13.4	22.0/-3.0	°C
Air relative humidity before/after	90/49	40/100	%
Capacity	28.40		kW
Temperature efficiency	74.6		%
Dry efficiency according to EN 308 at 2500 m <sup>3</sup> /h	75		%
Humidity efficiency	64.1		%
Heat exchanger type	P - Conde	ensation (Temperature)	
Efficiency (Wave height)		D - Low	
Wheel Diameter		Ø880	
Description		P14-880*	
Rotor drive		Variable speed	
Electrical data		1x230V, 85W, 0.4Amp	
Purging sector		1	pcs
Inspection window		1	pcs
LED light with external switch		1	pcs

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## Geniox 10 2500 m<sup>3</sup>h condensation wheel DX Cooiling<sup>i</sup>Coil<sup>10</sup>

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Fan, Plug			
	Air flow	2500	m³/h
	External pressure	300	Pa
	Pressure drop	17	Pa
$(\mathcal{A} \mid (\Omega))$	Static pressure (Designed at wet conditions)	659	Pa
	Total pressure	673	Pa
	Fan speed	2423	RPM
	Maximum fan speed	3000	RPM
	Total efficiency by static pressure, incl. motor and speed control	62.1	%
	Total efficiency by total pressure, incl. motor and speed control	63.4	%
	K-factor (p=1.2 kg/m <sup>3</sup> )	106	
	Fan type - Large	GR31I-ZID.DC.CR	
	ErP efficiency n(stat,A)	71.9	%
	ErP efficiency class N(actual)/ N(target)	81.2 / 62	
	ErP-conformity	Yes	
	Direct drive		

Motor

Motor type	EC motor	
Motor types-size	ZID.DC.CR	
Motor protection	Built-in	
Rated power	1.30	kW
Speed (nominal)	3000	RPM
Current, Amp.	5.70	А
Voltage	1x230	V
Consumed power from mains power supply, including speed control	0.74	kW
Safety screen	1	pcs
LED light with external switch	1	pcs
Inspection window	1	pcs

#### Cooling coil, DX



Air flow	2500	m³/h
Pressure drop air, wet coil with condensate droplets	87	Pa
Pressure drop air, dry coil	57	Pa
Air temperature before/after	35.0/18.0	°C
Air relative humidity before/after	45/86	%
Total cooling capacity	24.92	kW
Sensible cooling in % of total cooling	58	%
Face velocity	2.63	m/s
Condensate	0.3	l/min
Refrigerant	R410A	
Refrigerant temperature	6.0	°C
Coil volume	6.3	I
Connection side	Service side	
Connection size inlet/outlet	28 mm / 35 mm	
Number of circuits	1	
Tube material	Cu	
Fin material	AI	
Fin spacing	2.5	mm
No. of rows	6	
Drip tray material	Stainless steel	
Coil code	GXK-10-D65-3-6-15-375-758-2.5-CU-Al-H-28 mm	
Coil is for heat pump use		

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# Geniox 10 2500 m³h condensation wheel DX CooilingiCoil10

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Ра

Droplet eliminator	32

### The extract unit consist of



Filter

Dimensioning pressure drop	76	Pa
Initial pressure drop/Final pressure drop	38/114	Pa
Velocity, face area	2.24	m/s
Velocity, filter area	1.62	m/s
Filter class	M5 - ePM10 60%	
Filter size	1x[792x392x25]	
Filter length	520	mm
Filter description	Camfil Hi-Flo II XLT	
Inspection window	1	pcs
LED light with external switch	1	pcs
Magnehelic manometer	1	pcs
The manometer is supplied wired from factory.		

#### Rotary heat exchanger

Data are stated on supply.

#### Fan, Plug

0

Air flow	2500	m³/h
External pressure	300	Pa
Pressure drop	17	Pa
Static pressure (Designed at wet conditions)	506	Pa
Total pressure	519	Pa
Fan speed	2203	RPM
Maximum fan speed	3000	RPM
Total efficiency by static pressure, incl. motor and speed control	62.1	%
Total efficiency by total pressure, incl. motor and speed control	63.7	%
K-factor (p=1.2 kg/m <sup>3</sup> )	106	
Fan type - Large	GR31I-ZID.DC.CR	
ErP efficiency n(stat,A)	71.9	%
ErP efficiency class N(actual)/ N(target)	81.2 / 62	
ErP-conformity	Yes	
Direct drive		

#### Motor

Motor type	EC motor	
Motor types-size	ZID.DC.CR	
Motor protection	Built-in	
Rated power	1.30	kW
Speed (nominal)	3000	RPM
Current, Amp.	5.70	А
Voltage	1x230	V
Consumed power from mains power supply, including speed control	0.57	kW
Safety screen	1	pcs
LED light with external switch	1	pcs
Inspection window	1	pcs

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Quotation no.
Project
Plant no.



#### Other parts Feet or baseframe

Feet or baseframe	Baseframe	
Baseframe height	218	mm
Corrosion protection	Painted	

Flexible duct connection, 30 mm EP/LSM profile				
Product	Dimensions (width x height)			
Outdoor	1000x400 mm			
Supply	1000x400 mm			
Extract	1000x400 mm			
Exhaust	1000x400 mm			

Section about shipping	q		
Product	Dimensions (width x height x length),	Weight, Inc. Packaging	Weight of unit
	incl. packaging		
AHU1-1691	1182 x 1502 x 1691 mm	376 kg	375 kg
AHU2-1491	1182 x 1652 x 1491 mm	281 kg	280 kg
	The unit sections are delivered mounted on base frame.		

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Weights



Section No	Section Code	Weight of function	Weight of section
	Function Code	kg	kg
1	Casing Length 1041 mm		100
	Casing	74	
	Damper	10	
	Filter	16	
	Empty section	0.1	
2	Casing Length 400 mm		106
	Casing	48	
	Rotary heat exchanger	59	
3	Casing Length 1241 mm		174
	Casing	88	
	Fan	27	
	Cooling coil	60	
4	Casing Length 641 mm		64
	Casing	49	
	Filter	15	
5	Casing Length 941 mm		103
	Casing	67	
	Fan	27	
	Damper	10	
6	Baseframe Length 1441 mm		56
7	Baseframe Length 1241 mm		53
	Other components		31
	Weight of unit		688

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Telephone :+49 79309272-0 www.systemair.de info@systemair.de





Systemair A/S - Air handling unit design SystemairCAD 2.0 Geniox-1/C2021-03.14.F2 | 04.03.2021

Quotation no.	Geniox 10 2500 m <sup>3</sup> h condensation wheel DX Cooiling Coil <sup>10</sup>
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#### Integrated Systemair Access control system

The air handling unit is built with a complete and fully integrated control system - based on the Access control unit mounted in the control cabinet and the NaviPad control panel with a graphical user interface. The air handling unit can either run stand alone or handled from a building management system.

Before shipment the unit has been assembled and has passed a final functional test and inspection. Order-specific parameters are stored in the control unit during this process. The test report is delivered with the air handling unit.

#### **Flow chart**



### **Detailed technical specification**

External components	Symbol Name	Cable number	Page/ Column	Terminals	HW I/O
Supply air temperature	BT5	W355	14 : 5	T81	UI1
Normal speed	Ext. Sig.	W581	10:2	T31	DI2
Reduced speed		W580	10 : 1	T32	DI1
Unit stop		W583	10:4	T30	DI3
External fire signal	Fire		11:5	T25	DI8
Run indication			16 : 1	T65	DO5
Internal components					
Rotor drive	TA2	W232	36 : 7	F3: L1-N	
		W642	36 : 8	Link 2	BUS Adr. 7
Damper motor on/off spring return,					
supply	QM31S	W631	33 : 1	Link 1	BUS Adr. 21 (31)
Pressure over filter, supply	BP2:B	W662	30 : 2		DPT BP2: B

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Quotation no. Project Plant no.

Outdoor air temperature	BT1	W341	30 : 1	BP2	DPT BP2: In1
Pressure transmitter - supply fan	BP1:A	W661	30 : 1	Link 1	BUS Adr. 5
EC fan, supply 1	GQ1	W601	31 : 1	Link 1	BUS Adr. 1
		W101'	23 : 6	F1: L2-N-PE	
Temperature efficiency	BT4	W343	29:1	BP1	DPT BP1: In2
Damper motor on/off spring return,					
extract	QM32S	W632	34 : 2	Link 2	BUS Adr. 22 (32)
Pressure over filter, extract	BP1:B	W661	29:2		DPT BP1: B
Extract temperature	BT3	W444	29 : 1	BP1	DPT BP1: In1
Exhaust/De-ice temperature	BT2	W442	30:2	BP2	DPT BP2: In2
Pressure transmitter - extract fan	BP2:A	W662	31 : 1	Link 2	BUS Adr. 6
EC fan, extract 1	GQ2	W602	32 : 1	Link 2	BUS Adr. 2
		W102'	24:6	F2: L1-N-PE	

## **Control cabinet and mains supply**

The control cabinet is placed as indicated in order confirmation material. The control cabinet holds necessary components including terminal blocks, fuses, 24VDC power supply and the Access control unit. The controller is configured according to the customer's order and confirmed in the order confirmation. Specification is also delivered with the unit. On site mains power supply must be connected to the cabinet. The installer on site has full responsibility to ensure that any unit/installation which requires additional protection of the mains power supply relating to frequency converters or any other such device is all carried out according to local statutory requirements.

The supply disconnecting device for the unit is not included.

### **External electrical components**

Temperature sensor for the supply air is delivered with 10 metres of cable, and must be connected to the terminals in the control cabinet by the installer on site.

The Access control unit is prepared for connection of delivered components and extra sensors that could be needed.

Control panel with 3 m cable is not connected to controller.

Depending on the customer's choice, external components are delivered, such as:

- pressure transmitters in ducts for pressure control
- valve for heating with heating coil
- temperature sensor for frost protection of the hot water heating coil
- electrical heating coil
- valve for cooling with chilled water.

NaviPad control panel with 3 m cable is not connected to the Access control unit from the factory.

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### Access control unit and NaviPad control panel.

The Navipad control panel with 7" capacitive touch panel and 3 m cable must be connected to the Access control unit in the control cabinet. All normal handling and configuration is carried out from the graphical user interface on the NaviPad control panel. The protection class of the NaviPad control panel is IP 54 and 0-50 C° permitted temperature. The NaviPad enclosure is not UV resistant and the NaviPad is not for outdoor mounting. Communication between the panel and the controller in the cabinet is possible with up to 100 meters of cable. The installer must use Standard PDS LAN network cable AWG23 (path cable) for extension.

If several units are connected to a local network (on the same subnet), the NaviPad will be able to connect and monitor up to nine units. Please see separate instruction for details

If more units are connected to a local network (same subnet), the panel will be able to connect and handle up to nine units. Please see separate instruction for details

#### **Schedules**

The controller has individual schedules for start, stop and normal/reduced/high airflow rate for each weekday as well as schedules for holidays.

The controller has automatic summer-winter-time change over.

Outside normal operating hours, free cooling is available according to settings.

#### **Cooling recovery**

If the extract air temperature is lower than the outdoor air temperature, and there is a cooling demand in the rooms, the cooling recovery will be activated. The heat exchanger signal is reversed to give increasing cooling recovery on increasing demand.

### Access rights - passwords

There are 3 different user levels

- End-user (no password) access to read values on the start page, see the flow diagram, possibility to start/stop the unit, adjust the temperature setpoint and activate extended running.
- Operator level (password) access to read values, change user relevant settings concerning schedules, temperature, air flow and also to acknowledge alarms and to restart the system after having removed the reason that triggered the alarm.
- Service (special password) access to make changes in configuration menus, access to store new settings, access to restart the unit according to user's own settings or original factory settings.

### Alarms and safety functions

If an alarm condition occurs, a circular light appear at the bottom of the control panel.

- Fixed green Status ok (no active alarms).
- Flashing red Active/returned alarms in one or more controllers.
- Fixed red Acknowledged/blocked alarms in one or more controllers, alarms not reset

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Alarms are logged in an alarm list. The list shows the type of alarm, date and time for the alarm and alarm class:

- Class A alarm Needs to be acknowledged
- Class B alarm Needs to be acknowledged
- Class C alarm Returns when the cause of the alarm disappear

### **Flexible System**

A qualified service technician - on the site and at the request of the user - will be able to adapt the regulation further to the requirements of the users;

- The air flow regulation can be changed between several methods that are constant air volume through the fans, constant pressure in the ducts, CO2 dependant control or humidity dependant control. Temperature controlled airflow, which either decrease or increase airflow to achieve heating or cooling demand.
- The temperature control mode can be changed between room temperature control, supply air temperature control, extract temperature control and outdoor compensation of the selected temperature. Summer/winter dependent switching between extract air/room temperature control and supply air temperature control.
- In addition to the fixed schedule, an external start signal for extended operation is available, 3 levels
- In addition or as an alternative to the fixed schedule, an external stop input signal is available.
- A large number of other alternative functions are also optional.

### Recovery with rotary heat exchanger

The capacity of the rotary heat exchanger is steplessly controlled via the modulated control of rotor speed.

### Free cooling

If the outdoor/intake temperature exceeded a settable limit (22 degrees) during the previous day, the fans will start to cool down the building during the night (settable time period with default values 00.00 .... 07.00) as long time as the outdoor temperature is within af settable interval (default 18 degrees ..... 10 degrees). The function is only active before and after time scheduled operation. All parameters can be set individually. Default stop conditions is when extract/room temperature goes below 18 degrees (settable value) or if outdoor temperature goes outside the allowed interval. After 1 hour the system will start up again if all start conditions are met. Optional room- and outdoor temperature sensors will improve performance of this function.

### Extended running - normal, reduced speed, high speed and stop

Extended running can be activated in 3 ways:

• Digital input for normal, reduced, high, stop.

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- From the start page of the NaviPad at normal speed.
- Signal from BMS system for normal, reduced, high, stop.

### Communication to BMS systems via MODBUS RTU, RS485

The controller has been prepared for communication via RS485 with MODBUS RTU based BMS system (Building Management System).

The controller can work as a stand-alone system without any support from other controllers or BMS systems.

### Cascaded extract temperature control

The control of the supply air temperature is based on the values from 2 temperature sensors:

- a sensor inside the extract section giving the mixed average temperature from the rooms
- a sensor installed by the installer in the supply air duct.

The supply air temperature is controlled by a cascaded temperature controller to achieve a constant, settable extract temperature. The set points for the extract temperature as well as the temperature limits for the supply air temperature can be adjusted from the control panel. The output from the extract temperature PI-loop controls the supply air temperature.

### Air flow control - m3/h, l/s, m3/s, CFM

The air flow rates of supply and extract air are controlled separately. The supply and extract air at low, normal, high airflow are set separately on the control panel.

On each fan a pressure transmitter measures the difference between the pressure before the fan and the pressure at the measuring probe in the inlet cone. Through a formula with a factor for each fan size, the output signal from the pressure transmitter is used to calculate the actual airflow.

A PID-controller maintains the set point value by controlling the speed of the fans.

### Supply fan with EC motor

The supply air fan is driven by an EC motor with the impeller mounted directly on the motort. All parameters in the motor speed control have been configured and tested from factory.

### Extract fan with EC motor

The extract air fan is driven by an EC motor with the impeller mounted directly on the motor. All parameters in the motor speed control have been configured and tested from factory.

### Cooling coil with direct expansion of refrigerant.

The unit is delivered with DX coil, ready for connection to an external condenser unit.

Control signals are available from terminals in the switchboard - a 0-10 V DC signal for modulated capacity control. A number of settings is available for adapting to external units functionality. A digital potential free cooling demand signal is available on terminals in the switchboard.

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### **Damper motors**

Supplied and installed as in flow chart specification. Spring return models (S) will have running time of about 150/16 seconds. Non spring about 150 seconds. Modulated models indicated by round symbol.

### **Filter guards**

Filter guards over bag filters are modulated. Pressure limit is depending on the flow. Low flow = low pressure limit, high flow = high limit. Transmitters are connected to the controller. From the display you can see actual pressure and set limits for alarm. Transmitters placed as indicated in flow chart. Panel filter will have a pressure switch to give signal to the controller when set limit is exceeded.

## Prepared for external fire signals and run indication

The unit is delivered with a potential free set of contacts for a unit run indication signal. A normally closed digital input signal is available to give the unit free for operation. If disconnected, fire is indicated and the unit will stop until the signal is re-connected.

### **DX-cooling - control of capacity**

Signal from the controller is 0-10 V DC

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#### IX diagram



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